**Curriculum vitae**

**T.SUBRAMANYAM**

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###### CAREER OBJECTIVE

* Sound Experience Execution in **Quality Management Systems, Warranty analysis, Production, Skill assessment trainer** willing to join an organization where growth is a way of life and seeks a position which will offer me all kind of challenges to exploit my project efficiency skills.

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| **PROFESSIONAL EXPERIENCE** |

***12.5 Years working experience in Manufacturing Industry in different locations.***

* **4 years’** experience in defect prevention team by using **Six sigma Green belt, Black belt tools** (Cause unknown & Solution unknown projects) and **Quality control circle tools**.
* **3.5 years’** experience in **Skill evaluation trainer** through GURUSHIKSHNA for Bottom and middle level management people On TS core tools line **SPC, MSA, 5S** and **PPAP**
* **02 years’** experience Warranty analysis trends on Pre mature fails data and Root cause analysis by conducting **Brainstorming Analysis**.
* **03 years ‘experience** in Manpower management, schedule compliance, following and updates in control plan and specification file.

###### EDUCATIONAL QUALIFICATION

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| ***Qualification*** | ***Institution*** | ***Percentage & Year of passing*** | ***University/ Board*** |
| Diploma in Quality management | Annamalai University | 76% & 2016 | Annamalai university |
| The Institution of Engineers AMIE(Section A) | Institution of Engineers | 6.5 GPA & 2008 | IEI |
| Post Diploma in Refrigeration & Air conditioning  | GIPDCE&T | 82% & 2006 | SBTET |
| Diploma In Mechanical Engineering | Sri Venkateswara Government Polytechnic  | 65% & 2003 | SBTET |

###### ROLES AND RESPONSBULITIES

* Demonstrated abilities in devising QMS activities like updating Quality manual, Work instructions and departmental procedures.
* Prompt in identifying quality issues, analyzing requirements, creating permanent solutions by using six sigma methodologies.
* Online Measurement System analysis implemented from OMNEX solutions Resources should be planned subjected to requirement of project duration,
* Root cause analysis study done with use of CFT ( Cross functional team)
* 5S internal Auditor and devising the reports Weekly/Fortnight and keeping track of the status.
* Planned and conducted In-house QMS Awareness Trainings for top management, middle level & lower level as per ISO 9001:2008. Conducted End of Course Assessments to check the effectiveness of training.
* Weekly COQ ( Cost of Quality )Devising the Reports and keeping track of the status
* Implemented ISO 9001: 2015 & IATF 16949:2016 Quality Management System for the company
* Additional Requirement of work shall be resuming after getting written confirmation from client.
* We should ensure periodic inspection of work activity on each stage
* Managing activities pertaining to negotiation / finalization of deals for smooth execution of Quality management
* Internal training given on TS core tools as SPC, MSA, PPAP.
* Tear down conducted for field return batteries and CFT conducted on analysis and sent to customer with complete analysis through 8D.

###### 1. WORK EXERIENCE IN QMS & Internal trainer in Auto ancillary (Auto motive battery division) from 2014 to till now

* Implemented **ISO 9001: 2015 & IATF 16949:2016** Quality Management System for the company
* Responsible for Documentation of ISO 9001:2008 **Quality Manuals**, **Procedures and work instructions** uploaded in Software as a Customer specific requirements.

###### 2. WORK EXERIENCE IN 2005 to 2014 in Production & Quality Assurance department in Industrial batteries (Medium VRLA)

* **Stability** and **capability** checks for significant characteristics **Cp, Cpk & Pp, Ppk**.
* Inspection audits conducting for all assembly lines
* Production schedule compliance completes with on time.
* Attended daily review meetings and note down all simulation issues
* Applying **Poke-Yoke** methodologies where required
* Control plan updating if any new changes
* **8D Report** submits to Customers
* Giving Training on SPC tools to new trainees
* Using SPC tools for Problem solving

###### 3. Additional Qualifications

* Six sigma **Black belt certification** -2016 by WCMS consultancy-**02 projects completed.**
* **5S-internal Auditor** certification -2016 by TQM consultancy-**10 internal audits completed**.
* Six sigma Green belt certification -2009 by TQM consultancy-**12 projects completed**.
* **Guru club member(Train** the trainer) in Guru shikshana-2011 Phoenix consultancy-**200 trainings completed**.

###### PERSONAL PROFILE

NAME : T.Subramanyam

FATHER’S NAME : T.Nageswara Rao

DATE OF BIRTH : 13-05-1985

SEX : Male

MARITAL STATUS : Married

RELIGION : Hindu

NATIONALITY : Indian

PERMANENT ADDRESS : D.No.8-55/1, Varanasi vari palli,

Rompicherla Town & Mandal,

Chittoor District,

Andhra Pradesh,

Pin – 516192

LANGUAGES KNOWN : Telugu, English.

**DECLARATION**

I hereby declare the above in furnished information is genuine and true to the of my best knowledge.

Place:

Date: (T.SUBRAMANYAM)